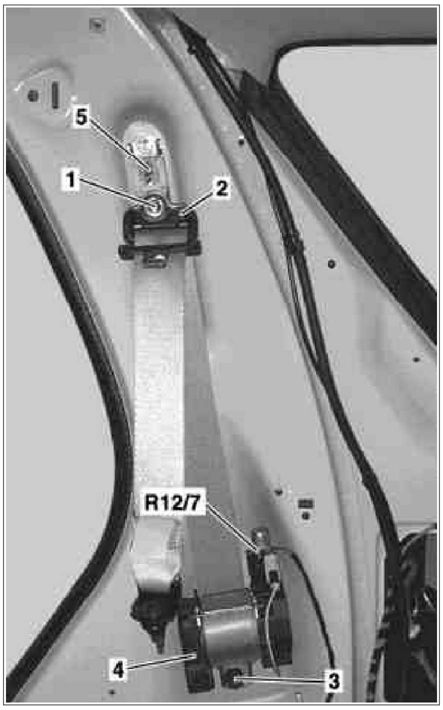
AR91.40-P-0681GI	Remove/install rear seat belts	16.4.99

MODEL 163.136 /154 /172 as of 1.9.99, 163.113 /128 /157 /174 /175

1	*Bolt*
2	*Seat belt guide bracket*
3	*Bolt*
4	*Automatic belt retractor*
5	*Belt height adjuster*
R12/7	*Right rear ETR ignition squib*



P91.40-2114-03

	Remove/Install		
⚠ **Danger!**	**Risk of injury** when carrying out test or repair work on airbag or emergency tensioning retractor units	Store airbags with exit surface pointing upward, do not expose to temperatures above 100 °C. Interrupt power supply when working on such units.	AS91.00-Z-0001-01A
⚠ **Danger!**	**The spring in the inertia reel can pose an injury hazard** when the tension is released and it uncoils.	Never disassemble inertia reels	AS91.00-Z-0002-01A
	Important instructions for performing repair, body work and welding on vehicles with airbags or belt tensioner units	Models 129 as of 1.7.93, 163, 168, 170, 202 as of 1.7.93, 208, 210, 414, 638, 690.6, 901, 902, 903, 904, 905 Model 461 with engine 602.983 Model 463 up to 30.11.00 MODELS WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0002-01B
	Evaluation of airbags and emergency tensioning retractors on accident vehicles	Model 129 as of 1.7.93, 163, 168, 170, 202 as of 1.7.93, 203, 208, 209, 210, 211.004/006/016/061/065/070, 215, 220, 230, 240, 414, 463, 638, 901, 902, 903, 904, 905 Models WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0006-01B
i	Legal regulations concerning the handling and storage of airbag and emergency tensioning retractors	Models 124, 129, 140, 163, 168, 170, 202, 203, 208, 209, 210, 211.004/006/016/061/065/070, 215, 220, 230, 240, 314, 316, 318, 414, 461, 463, 638, 668, 670, 690.6, 901, 902, 903, 904, 905, 950, 952, 953, 954, 970, 972, 974, 975, 976 Models WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0004-01A
O	Notes on disposal of airbags and emergency tensioning retractors	All models	OS91.00-P-0001-01A
i	Render emergency tensioning retractors unusable		AR91.40-P-0611A
1	Withdraw ignition key		
2	Remove paneling on C-pillar		AR68.30-P-4490GH

3	Unscrew bolt (1) from seat belt guide bracket (2)	ℹ If necessary, remove belt height adjuster (5). Nm	*BA91.40-P-1002-01D
4	Disconnect connector from right rear ETR [GUS] ignition squib (R12/7)		
5	Unscrew bolt (3) from automatic belt retractor (4)	Nm	*BA91.40-P-1003-01D
6	Detach automatic belt retractor (4)	ℹ The automatic belt retractor must not be disassembled. Never use oil or grease to eliminate noises.	
7 e	Check seat belts for damage Check seat belts for damage		AP91.40-P-9150GH
8	Install in the reverse order	ℹ **Installation:** Pay attention to different version (left/ right) of emergency tensioning retractors and satisfactory seating in the locking device.	
9	Read fault memory and erase		
10	Carry out diagnosis	see Diagnosis Manual.	

Nm **Seat belts/emergency tensioning retractors**

Number	**Designation**		**Model 163 up to 08/99**	**Model 163 as of 09/99**
BA91.40-P-1002-01D	Screw in rear upper belt guide fitting	Nm	30	30
BA91.40-P-1003-01D	Bolt to rear inertia reel	Nm	30	30

